



OUR FOUR-STEP PROCESS:

1. CLEAN / SURFACE PREPARATION

Optionally use an ABRASIVE FLEECE to abrade scratched or chipped paint using a circular motion for the best bond. Wipe surfaces (glass frit and pinchweld) with a CLEANING CLOTH (alcohol wipe) to remove all dust, dirt and debris. Only progress to primer stage once the bonding surfaces are completely dry.

2. PRIME

Apply a PRIMER along the bond line on both surfaces (glass frit and pinchweld) in an even, wet coat, moving the applicator in the same direction. If the body panel is cut, apply to the panel cut edge to prevent corrosion. Allow to dry, which can take up to 10 minutes in cold conditions.

3. ADHESIVE APPLICATION

Apply the ADHESIVE to the pinchweld or glass perimeter. If the window is replacing a previously installed window, this should be on top of the freshly cut original equipment adhesive.

For best application results, hold the applicator in a vertical position (at 90° to the surface) and dispense the adhesive with a continuous motion in a uniform V-shaped bead; ensuring there are no gaps. In cold weather, the application can be improved by pre-heating this cartridge in warm water.

4. MOUNT

Finally mount the glass on the vehicle and secure using tape or clamps until the adhesive cures. Only move the vehicle after the minimum two hour safe drive away time (SDAT) has passed.

IMPORTANT TO USE SUITABLE PERSONAL PROTECTIVE EQUIPMENT. SEEK APPROPRIATE TRAINING FROM A PROFESSIONAL INSTALLER. NO LIABILITY WILL BE ACCEPTED FOR ANY DIRECT LOSS OR DAMAGE IF THIS PRODUCT IS NOT USED IN ACCORDANCE WITH INDUSTRY STANDARDS.

ADHESIVE Cartridge

Single-component, high modulus, polyurethane adhesive and sealant for assembly of front, rear and side windows with quick bonding capability.

Processing time: 20 minutes

Processing Temperature: +5°C to +35°C

Safe drive away (SDAT): 2 hours

Hardening (22 °C): approx. 3.5 mm/24 hours

STORAGE

Store in a dry environment, at a temperature between 5 - 25°C. Use within 18 months of the bottling date (CW/Year) printed on the packaging.

PRIMER Combi-stick

Combines the advantages of black primer and activator in one product.

Flash-off time: 10 minutes

Processing Temperature: +5°C to +35°C

Coverage: Generous application offers 6m coverage.

But, more is achievable with efficient use.

STORAGE

Store in a dry environment, at a temperature between 5 - 25°C. Use within 18 months of the bottling date (Year/CW) printed on the packaging. Child-safe tube prior to opening. Once opened keep away from children and use immediately.